

### Nudo EconoCorr™ Sign Panel

Nudo EconoCorr™ is a single sided aluminum clad sign panel with a corrugated plastic core and mill finish back. This panel is lightweight, easy to install, will not rot or corrode. These panels offer a flat, smooth surface that accept most digital inks, paints and vinyl graphics.

EconoCorr Product Description (Table 1):

Part Number Identifier	Aluminum Faced*	Thickness	Sheet Sizes		Colors
			4x8	4x10	
SN1C200-[8,10]-PF1- [color]	1-sided	.200 (5mm)	X	X	White Black Almond
SN1C400-[8,10]-PF1-[color]	1-sided	.400 (10mm)	X	X	Red Yellow Green

\*Mill Finish on backside

<p><b>SPECIFICATIONS:</b> The EconoCorr panels are manufactured with state-of-the-art laminating equipment and adhesives.</p> <p><b>COMPOSITION:</b></p> <ol style="list-style-type: none"> <li>1. Aluminum overlay (top)</li> <li>2. Fluted Polypropylene Core</li> <li>3. Mill Finish (bottom)</li> </ol> <p><b>FINISHED PANEL QUALITY:</b></p> <ol style="list-style-type: none"> <li>1. The front and backside shall be smooth. Physical properties shall be set forth in Table 1.</li> <li>2. Product quality standards and tolerance for panel weight and thickness shall be set for in Nudo Product, Inc. Quality Control Procedures/Standards which are available upon request.</li> <li>3. Dimensions shall be specified on purchased order, subject to the following tolerances: Width: ±1/8" (3.2mm) Length: ±1/8" (3.2 mm) Squareness: not more than 1/8" (3.2 mm) out of square.</li> <li>4. Panels shall be installed in accordance with the manufacturer's guidelines as set forth in the installation guide.</li> </ol>	<p><b>PRINTING PREPARATION:</b> EconoCorr panels should be conditions prior to painting with a multi-solvent cleaner (Gon, Wax and grease remover, Pre-Kleeno, Prep-Sol). Wipe with cleaner, then wipe dry. Use only quality sign paint, such as lettering enamel or Bulletin paint. Always test panels prior to producing a finished product. No preparations are needed when applying vinyl letters or graphics other than wiping the panels clean. Never use Lacquer Thinner as a cleaning agent.</p> <p><b>FABRICATING RECOMMENDATIONS:</b> <b>Note:</b> Protect your eyes with goggles; cover your nose and mouth with a filter mask when cutting EconoCorr panels. When cutting EconoCorr, position the panel so that the saw blade enters the painted side first, to avoid damaging face of panel. <b>Hand Fabricating:</b> Drilling – high speed drill bit (60° cutting angle, with 12° - 15° clearance) or hole saw. <b>Cutting:</b> 72-tooth circular saw with reinforced carborundum or carbide-tipped blade. <b>STORAGE:</b> EconoCorr should be stored horizontally indoors on a contiguous flat surface. Protective film should remain on the panel until installation. Panels should never be stored on the floor or an outside wall. Optimum storage conditions are 60°F (16°C) to 75°F (24°C) and 35% to 55% relative humidity.</p>
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