NX7 Series 5-1/2” Vinyl Hand Rail
Suggested Specifications 10 26 00

PART 1—GENERAL
1.01 SUMMARY
A. Hand rail system for wall protection and decoration.

1.02 SECTION INCLUDES
A. NX7 Series Vinyl Hand Rail System

1.03 REFERENCES
A. American National Standard Institute (ANSI)
B. American Society for Testing and Materials (ASTM)
C. Society of Automotive Engineers (SAE)
D. Underwriters Laboratory (UL)
E. Americans with Disabilities Act (ADA)
F. International Building Code (IBC)

1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide hand rail systems that conform to the following requirements of regulatory agencies and the quality control of Nudo.
   1. Fire Performance Characteristics: Provide materials with V-0 rating as tested in accordance with UL94.
   2. Impact Strength: Provide rigid vinyl profile materials that have an Impact Strength value of 19 as tested in accordance with the procedures specified in ASTM D-256, Impact Resistance of Plastics.
   3. Chemical and Stain Resistance: Provide hand rails that show resistance to stain when tested in accordance with applicable provisions of ASTM D-543.
   4. Fungal and Bacterial Resistance: Provide rigid vinyl that does not support fungal or bacterial growth as tested in accordance with ASTM G-21 and ASTM G-22.
   5. Color Consistency: Provide components matched in accordance with SAE J-1545—( Delta E) with a color difference no greater than 1.0 units using CIE Lab, CIE CMC, CIE Lch, Hunter Lab or similar color space scale systems.
   6. Compliance: Provide hand rails that meet all ADA, ANSI, and IBC code requirements.

1.05 SUBMITTALS
A. Product Data: Manufacturer’s printed product data for each type of hand rail specified.
B. Detail Drawings: Mounting details with the appropriate fasteners for specific substrates.
C. Samples: Verification samples of the hand rail, 8” (203mm) long, in full size profiles for each product indicated.
D. Manufacturer’s Installation Instruction: Printed installation instructions for each hand rail.

1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Snap on impact bumper of .070” (1.8mm) thickness shall be provided.
C. Store in original packaging in a climate controlled location away from direct sunlight.

1.07 PROJECT CONDITIONS
A. Environmental Requirements: Products must be installed in an interior climate controlled environment of 65 to 75° F.

1.08 WARRANTY
A. Standard Nudo limited warranty against material and manufacturing defects.

PART 2 - PRODUCTS

2.01 MANUFACTURER
A. On behalf of Nudo, 1500 Taylor Avenue, Springfield, IL 62703, Phone: 800-826-4132 
   Fax: 217-528-8722, www.nudo.com

2.02 MANUFACTURED UNITS
A. Hand Rail Profile
   1. NX7 Series, 5-1/2” (140mm) height, 1-1/2” (38mm) hand grip vinyl hand rail, extending 3” (76mm) from the wall.

2.03 MATERIALS
A. Vinyl: Snap on cover of .080” (2mm) thickness shall be extruded from chemical and stain resistant polyvinyl chloride with the addition of impact, fungal, and bacterial modifiers. No plasticizers shall be added (plasticizers may aid in bacterial growth). A minimum of 50% post consumer recycled content is required.
B. Snap on impact bumper of .070” (1.8mm) thickness shall be extruded from 100% recycled material.
C. Aluminum: Continuous aluminum retainer of .080” (1.8mm) thickness shall be fabricated from 6063-T5 aluminum, with a mill finish.

2.04 COMPONENTS
A. End caps, inside corners, outside corners, stand offs, and brackets shall be made of molded thermoplastics.

2.05 FINISHES
A. Vinyl Covers: Colors of the hand rail to be selected by the architect from the Nudo color selection. Surface shall have a haircell texture.
B. Molds: End caps, inside corners, outside corners, stand offs, and brackets shall be of a color matching the wall guards. Surface shall have a haircell texture unless otherwise specified by the manufacturer.

PART 3 - EXECUTION

3.01 EXAMINATION
A. Examine areas and conditions in which the hand rail systems will be installed.
1. Complete all finishing operations, including painting, before beginning installation of the hand rail system.
2. Wall surface shall be dry and free from dirt, dust, grease, and loose paint.

3.02 PREPARATION
A. General: Prior to installation of hand rail system, clean substrate to remove dust, debris, and loose particles.

3.03 INSTALLATION
A. General: Locate hand rail as indicated on the approved detail drawing for the appropriate substrate. Install hand rail level, plumb, and at the height indicated on the appropriate drawing, with surfaces free from distortion or other defects in appearance.
B. Install all hand rail systems in accordance and compliance with Nudo installation instructions.

3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the Nudo clean-up and maintenance instructions.