

Product Name: ALUMINIUM SHEET COIL AND FOIL - BARE AND COATED

ID: 1352

*** Section 1 - Chemical Product and Company Identification **

Chemical Formula: Mixture Product Use: Various fabricated aluminum parts and products. Other Designations: Alloys 0333, 1050, 1350, 1100, 3003, 3004, 3005, 3105, 5005, 5042, 5050, 5052, 5082, 5083, 5086, 5182, 5454, 5754, 6061

Alcoa Inc. 201 Isabella Street Pittsburgh, PA 15212-5858 Phone: Health and Safety: 1-412-553-4649

Manufacturer/Supplier

Alcoa Australia Rolled Products Point Henry Works Point Henry Road Moolap, Geelong, Victoria 3220 Australia

Alcoa Australia Rolled Products Yennora Works Kiora Crescent Yennora, New South Wales 2161 Australia

Emergency Information: Alcoa Australia: +61352451657 Product Information: Alcoa Australia: +61352451777 Website: For a current MSDS, refer to Alcoa websites: www Alcoa USA: +1-412-553-4001

Website: For a current MSDS, refer to Alcoa websites: www.alcoa.com or Internally at my.alcoa.com EHS Community

** Section 2 - Composition / Information on Ingredients ***

Complete composition is provided below and may include some components classified as non-hazardous.

CAS #	Component	Percent
7429-90-5	Aluminum	>82
7439-95-4	Magnesium	<5
7439-96-5	Manganese	<1.5
7439-89-6	Iron	<1
7440-21-3	Silicon	<1
7440-47-3	Chromium	<0.35
Not Available	Coatings*	0-10

Component Information

* Coatings include vinyl, epoxy, polyester, siliconized polyester, acrylic, fluorocarbons, polyurethane, petrolatum, chromium conversion and titanium conversion.

Additional compounds which may be formed during processing or recycling are listed in Section 8.

* * * Section 3 - Hazards Identification * * *

Emergency Overview

Solid: coil, sheet or tubing. Various colors. Odorless. Non-combustible as supplied. Small chips, fine turnings and dust from processing may be readily ignitable.

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Explosion/fire hazards may be present when (See Sections 5, 7 or 10 for additional information):

- * Dust or fines are dispersed in the air.
- * Chips, dust or fines are in contact with water.
- * Dust or fines are in contact with certain metal oxides (e.g. rust).

* Molten metal is in contact with water/moisture or certain metal oxides (e.g. rust).

Dust and fume from processing can cause irritation of eyes, skin and upper respiratory tract; metal fume fever and lung disease. Combustion of the coatings can generate toxic and irritating gases.

Not classified as a Hazardous Substance by the National Occupational Health and Safety Commission, Australia.

Potential Health Effects

The health effects listed below are not likely to occur unless processing of this product generates dust or fumes. (If dusts or fumes are generated by processing)

Eyes

Can cause irritation.

Skin

Can cause irritation.

Inhalation

Can cause irritation of upper respiratory tract, metal fume fever and other health effects listed below. Cancer and reproductive hazard.

Health Effects of Ingredients

Manganese dust or fumes <u>Chronic overexposures:</u> Can cause inflammation of the lung tissue, scarring of the lungs (pulmonary fibrosis), central nervous system damage, secondary Parkinson's disease and reproductive harm in males.

Chromium dust and mist Can cause irritation of eyes, skin and respiratory tract. **Chromium and trivalent chromium** <u>IARC/NTP:</u> Not classified by IARC.

Silicon, inert dusts <u>Chronic overexposures:</u> Can cause chronic bronchitis and narrowing of the airways.

Aluminum dust, fines and fumes Low health risk by inhalation. Generally considered to be biologically inert (milling, cutting, grinding).

Health Effects Of Additional Compounds That May Be Formed During Processing The following could be expected if welded, remelted or otherwise processed at elevated temperatures.

Hexavalent chromium (Chrome VI) Can cause irritation of eyes, skin and respiratory tract. <u>Skin contact:</u> Can cause irritant dermatitis, allergic reactions and skin ulcers. <u>Chronic overexposures:</u> Can cause perforation of the nasal septum, respiratory sensitization, asthma, the accumulation of fluid in the lungs (pulmonary edema), lung damage, kidney damage, lung cancer, nasal cancer and cancer of the gastrointestinal tract. <u>IARC/NTP:</u> Listed as "known to be a human carcinogen" by the NTP. Listed as carcinogenic to humans by IARC (Group 1)*.

Magnesium oxide fumes Can cause irritation of eyes and respiratory tract. <u>Acute overexposures:</u> Can cause nausea, fever, chills, shortness of breath and malaise (metal fume fever).

Manganese oxide fumes Can cause irritation of eyes, skin and respiratory tract. <u>Acute overexposures:</u> Can cause nausea, fever, chills, shortness of breath and malaise (metal fume fever).

Silica, amorphous Acute overexposures: Can cause dryness of eyes, nose and upper respiratory tract.

Iron oxide <u>Chronic overexposures:</u> Can cause benign lung disease (siderosis). <u>Ingestion:</u> Can cause irritation of gastrointestinal tract, bleeding, changes in the pH of the body fluids (metabolic acidosis) and liver damage.

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Alumina (aluminum oxide) Low health risk by inhalation. Generally considered to be biologically inert.

Welding, plasma arc cutting, and arc spray metalizing can generate ozone. **Ozone** Can cause irritation of eyes, nose and upper respiratory tract. <u>Acute overexposures:</u> Can cause shortness of breath, tightness of chest, headache, cough, nausea and narrowing of airways. Effects are reversible on cessation of exposure. <u>Acute overexposures (high concentrations)</u>: Can cause respiratory distress, respiratory tract damage, bleeding and the accumulation of fluid in the lungs (pulmonary edema). Effects can be delayed up to 1-2 hours. <u>Additional information</u>: Studies with experimental animals by inhalation have found genetic damage, reproductive harm, blood cell damage, lung damage and death.

Welding fumes <u>IARC/NTP:</u> Listed as possibly carcinogenic to humans by IARC (Group 2B)*. <u>Additional</u> <u>Information:</u> In one study, occupational asthma was associated with exposures to fumes from aluminum welding.

Combustion of the coatings can generate Hydrogen chloride or Hydrogen fluoride gases.

Hydrogen chloride gas Can cause severe irritation and corrosive burns of eyes, skin and upper respiratory tract. <u>Acute overexposures:</u> Can cause the accumulation of fluid in the lungs (pulmonary edema).

Hydrogen fluoride gas Can cause severe irritation of eyes, mucous membranes, skin and respiratory tract. <u>Acute overexposures:</u> Can cause cough, shock, the accumulation of fluid in the lungs (pulmonary edema) and death. Effects can be delayed up to 24 hours.

*IARC Classification Definitions

Group 1: The agent is carcinogenic to humans. There is sufficient evidence that a causal relationship existed between exposure to the agent and human cancer.

Group 2B: The agent is possibly carcinogenic to humans. Generally includes agents for which there is limited evidence in humans and less than sufficient evidence in experimental animals.

Medical Conditions Aggravated By Exposure to the Product and/or Components

Asthma, chronic lung disease, skin rashes and secondary Parkinson's disease.

*** Section 4 - First Aid Measures ***

First Aid: Eyes

<u>Dust or fume from processing:</u> Flush eyes with plenty of water or saline for at least 15 minutes. Consult a physician.

First Aid: Skin

<u>Dust or fume from processing</u>: Wash skin with soap and water for at least 15 minutes. Consult a physician if irritation persists.

First Aid: Inhalation

<u>Dust or fume from processing:</u> Remove to fresh air. If unconscious or severely injured, check for clear airway, breathing and presence of pulse. Perform CPR if there is no pulse or respiration. Consult a physician.

*** Section 5 - Fire Fighting Measures ***

Flammable/Combustible Properties

This product does not present fire or explosion hazards as shipped. Small chips, turnings, dust and fines from processing may be readily ignitable.

Fire/Explosion

May be a potential hazard under the following conditions:

* Dust or fines dispersed in the air can be explosive. Even a minor dust cloud can explode violently.

* Chips, dust or fines in contact with water can generate flammable/explosive hydrogen gas. Hydrogen gas could present an explosion hazard in confined or poorly ventilated spaces.

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* Dust or fines in contact with certain metal oxides (e.g., rust). A thermite reaction, with considerable heat generation, can be initiated by a weak ignition source.

* Molten metal in contact with water/moisture or other metal oxides (e.g., rust, copper oxide). Moisture entrapped by molten metal can be explosive. Contact of molten aluminum with other metal oxides can initiate a thermite reaction. Finely divided metals (e.g., powders or wire) may have enough surface oxide to produce thermite reactions/explosions.

Extinguishing Media

Use Class D extinguishing agents on dusts, fines or molten metal. Use coarse water spray on chips and turnings. DO <u>NOT</u> USE: Halogenated agents on small chips, dusts or fines. Water around molten metal.

Fire Fighting Equipment/Instructions

Fire fighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

*** Section 6 - Accidental Release Measures ***

Small/Large Spill

Collect scrap for recycling. *If molten:* Contain the flow using dry sand or salt flux as a dam. Do not use shovels or hand tools to halt the flow of molten aluminum. Allow the spill to cool before remelting as scrap.

*** Section 7 - Handling and Storage **

Handling/Storage

Avoid generating dust. Avoid contact with sharp edges or heated metal. Hot and cold aluminum are not visually different. Hot aluminum does not necessarily glow red.

Requirements for Processes Which Generate Dusts or Fumes

If processing of these products includes operations where dust or extremely fine particulate is generated, obtain and follow the safety procedures and equipment guides contained in Aluminum Association Bulletin F-1 and National Fire Protection Association (NFPA) brochures listed in Section 16. Cover and reseal partially empty containers. Use non-sparking handling equipment. Provide grounding and bonding where necessary to prevent accumulation of static charges during dust handling and transfer operations. (See Section 15).

Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuums and electrostatic precipitators must not be used. Dust collection systems must be dedicated to aluminum dust only and should be clearly labeled as such. Do not co-mingle fines of aluminum with fines of iron, iron oxide (rust) or other metal oxides.

Do not allow chips, fines or dust to contact water, particularly in enclosed areas.

Avoid all ignition sources. Good housekeeping practices must be maintained.

Requirements for Remelting of Scrap Material and/or Ingot

Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off the water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops of water can lead to violent explosions.

All tooling and containers which come in contact with molten metal must be preheated or specially coated and rust free. Molds and ladles must be preheated or oiled prior to casting. Any surfaces that may contact molten metal (e.g., concrete) should be specially coated.

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Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimize the hazards.

During melting operations, the following minimum guidelines should be observed:

* Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage.

* Store materials in dry, heated areas with any cracks or cavities pointed downwards.

* Preheat and dry large or heavy items such as ingot adequately before charging into a furnace containing molten metal. This is typically done by use of a drying oven or homogenizing furnace. The drying cycle should bring the internal metal temperature of the coldest item of the batch to 400°F and then hold at that temperature for 6 hours.

*** Section 8 - Exposure Controls / Personal Protection ***

Engineering Controls

Use with adequate explosion-proof ventilation to meet the limits listed in Section 8, Exposure Guidelines.

Personal Protective Equipment

Respiratory Protection

Use NIOSH-approved respiratory protection as specified by an Industrial Hygienist or other qualified professional if concentrations exceed the limits listed in Section 8, Exposure Guidelines. Suggested respiratory protection: N95, acid gas cartridge if hydrogen chloride or hydrogen fluoride are generated

Eye Protection

Wear safety glasses/goggles to avoid eye contact.

Skin Protection

Wear appropriate gloves to avoid any skin injury.

General

Personnel who handle and work with **molten metal** should utilize primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries. In addition to primary protection, secondary or day-to-day work clothing that is fire resistant and sheds metal splash is recommended for use with molten metal. Synthetic materials should never be worn even as secondary clothing (undergarments).

Exposure Guidelines

A: General Product Information

Alcoa recommends an Occupational Exposure Limit for Hexavalent Chromium Compounds [chromium (VI) - both soluble and insoluble forms] of 0.25 ug/m3 TWA as chromium.

Alcoa recommends Occupational Exposure Limits for Manganese of 0.05 mg/m3 TWA (total particulate) and 0.02 mg/m3 TWA (respirable fraction).

Alcoa recommends an Occupational Exposure Limit for Hydrogen Fluoride of 2.5 mg/m3 TWA and 4.9 mg/m3 STEL.

B: Component Exposure Limits

Aluminum (7429-90-5)

ACGIH 10 mg/m3 TWA (metal dust)

OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

Manganese (7439-96-5)

ACGIH 0.2 mg/m3 TWA

OSHA 5 mg/m3 Ceiling (fume)

Silicon (7440-21-3)

ACGIH 10 mg/m3 TWA

OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

Chromium (7440-47-3)

ACGIH 0.5 mg/m3 TWA

OSHA 1 mg/m3 TWA

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C: Exposure Limits for Additional Compounds Which May Be Formed During Processing Alumina (non-fibrous) (1344-28-1) ACGIH 10 mg/m3 TWA (particulate matter containing no asbestos and < 1% crystalline silica) OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction) Magnesium oxide fume (1309-48-4) ACGIH 10 mg/m3 TWA (inhalable fraction) OSHA 15 mg/m3 TWA (total particulate) Manganese inorganic compounds (Not Available) ACGIH 0.2 mg/m3 TWA (as Mn) (related to Manganese compounds, inorganic) OSHA 5 mg/m3 Ceiling (as Mn) Silica fume (amorphous) (69012-64-2) ACGIH 2 mg/m3 TWA (respirable fraction) Iron oxide (1309-37-1) ACGIH 5 mg/m3 TWA (dust and fume, as Fe) OSHA 10 mg/m3 TWA Chromium (II) compounds (Not Available) OSHA 0.5 mg/m3 TWA (as Cr) Chromium (III) compounds (as Cr) (Not Available) ACGIH 0.5 mg/m3 TWA (as Cr) OSHA 0.5 mg/m3 TWA (as Cr) Chromium (VI) compounds (certain water insoluble forms) (Not Available) ACGIH 0.01 mg/m3 TWA (as Cr) Chromium (VI) compounds- water soluble (Not Available) ACGIH 0.05 mg/m3 TWA (as Cr) Chromates (Not Available) OSHA 0.1 mg/m3 Ceiling Ozone (10028-15-6) ACGIH 0.05 ppm TWA (heavy work); 0.08 ppm TWA (moderate work); 0.10 ppm TWA (light work); 0.20 ppm TWA (heavy, moderate or light workloads, less than or equal to 2 hours) OSHA 0.1 ppm TWA; 0.2 mg/m3 TWA Hydrogen chloride (7647-01-0) ACGIH 2 ppm Ceiling OSHA 5 ppm Ceiling; 7 mg/m3 Ceiling Hvdrogen fluoride (7664-39-3) ACGIH 0.5 ppm TWA (as F) ACGIH 2 ppm Ceiling (as F) OSHA 3 ppm TWA

* * * Section 9 - Physical & Chemical Properties * * *

Physical State: Boiling Point:	Solid: coil, sheet or tubing Not applicable	Appearance: Melting Point:	Various colors Range: generally 900- 1200°F (482-649°C)
Vapor Pressure:	Not applicable	Vapor Density:	()
Solubility in Water:		Specific Gravity:	
Density:	Range: generally 2.63-3.12 g/cm3 (0.095-0.113 lb/in3)	pH Level:	Not applicable
Odor:	Ödorless	Odor Threshold:	Not applicable
Octanol-Water Coefficient:	Not applicable		

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*** Section 10 - Chemical Stability & Reactivity Information ***

Stability

Stable under normal conditions of use, storage, and transportation as shipped.

Conditions to Avoid

Chips, fines, dust and molten metal are considerably more reactive with the following:

* Water: Slowly generates flammable/explosive hydrogen gas and heat. Generation rate is greatly increased with smaller particles (e.g., fines and dusts). Molten metal can react violently/explosively with water or moisture, particularly when the water is entrapped.

* Heat: Oxidizes at a rate dependent upon temperature and particle size.

* **Strong oxidizers:** Violent reaction with considerable heat generation. Can react explosively with nitrates (e.g., ammonium nitrate and fertilizers containing nitrate) particularly when heated or molten.

* **Acids and alkalis:** Reacts to generate flammable/explosive hydrogen gas. Generation rate is greatly increased with smaller particles (e.g., fines and dusts).

* Halogenated compounds: Many halogenated hydrocarbons, including halogenated fire extinguishing agents, can react violently with finely divided aluminum.

* **Iron oxide (rust) and other metal oxides (e.g., copper and lead oxides):** A violent thermite reaction generating considerable heat can occur. Reaction with aluminum fines and dusts requires only very weak ignition sources for initiation. Molten aluminum can react violently with iron oxide without external ignition source.

* **Iron powder and water:** An explosive reaction forming hydrogen gas occurs when heated above 1470°F (800°C).

Hazardous Decomposition

Combustion products of coatings include carbon monoxide, carbon dioxide, hydrogen chloride, chlorinated hydrocarbons, hydrogen fluoride and partially oxidized hydrocarbons.

*** Section 11 - Toxicological Information ***

Health Effects of Ingredients

A: General Product Information: No information available for product.

B: Component Analysis - LD50/LC50

Manganese (7439-96-5) Oral LD50 Rat: 9 g/kg Iron (7439-89-6) Oral LD50 Rat: 984 mg/kg Silicon (7440-21-3) Oral LD50 Rat: 3160 mg/kg

Carcinogenicity

A: General Product Information: No information available for product.

B: Component Carcinogenicity

Chromium (7440-47-3)

ACGIH A4 - Not Classifiable as a Human Carcinogen

IARC Monograph 49, 1990 (Listed under Chromium and Chromium compounds)

*** Section 12 - Ecological Information ***

Ecotoxicity

A: General Product Information

No information available for product.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

No ecotoxicity data was found for this product's components.

Environmental Fate

No information available for product.

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*** Section 13 - Disposal Considerations ***

Disposal Instructions

Reuse or recycle material whenever possible. Material may be disposed of at an industrial landfill.

US EPA Waste Number & Descriptions

A: General Product Information

RCRA Status: Must be determined at time material is disposed. If material is disposed as waste, it must be characterized under RCRA according to 40 CFR, Part 261, or state equivalent in the U.S.

B: Component Waste Numbers

RCRA waste codes other than described under Section A may apply depending on use of product. Refer to 40 CFR 261 or state equivalent in the U.S.

* * * Section 14 - Transportation Information * * *

Special	Transportation
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	PSN #1	PSN #2	PSN #3	PSN #4
Notes:	(1)			
Proper Shipping Name:	Not regulated			
Hazard Class:	-			
UN NA Number:	-			
Packing Group:	-			
RQ:	-			
Other - Tech Name:	-			
Other - Marine Pollutant:	-			

Notes:

(1) When "Not regulated", enter the proper freight classification, "MSDS Number", and "Product Name" on the shipping paperwork.

Canadian TDG Hazard Class & PIN:	Not regulated

International Transportation Regulations

Australia Transport Information: Not regulated in Australia (non-Dangerous Good)

*** Section 15 - Regulatory Information ***

US Federal Regulations

A: General Product Information

In reference to Title VI of the Clean Air Act of 1990, this material does not contain nor was it manufactured using ozone-depleting chemicals. All electrical equipment must be suitable for use in hazardous atmospheres involving aluminum powder in accordance with 29 CFR 1910.307. The National Electrical Code, NFPA 70, contains guidelines for determining the type and design of equipment and installation that will meet this requirement.

B: Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4). **Aluminum (7429-90-5)**

(7429-90-5)

SARA 313: 1.0 % de minimis concentration (dust or fume only)

Manganese (7439-96-5)

SARA 313: 1.0 % de minimis concentration

Chromium (7440-47-3)

CERCLA: 5000 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is equal to or exceeds 0.004 inches); 2270 kg final RQ (no reporting of releases of this hazardous material is required if the diameter of the pieces of the solid metal released is equal to or exceeds 0.004 inches)

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SARA 311/312 Physical and Health Hazard Categories:

Immediate (acute) Health Hazard:

Delayed (chronic) Health Hazard:

Fire Hazard: No e of Pressure: No

Sudden Release of Pressure:

Reactive: Yes, if molten

Yes, if particulates/fumes generated during processing.

Yes, if particulates/fumes generated during processing.

State Regulations

A: General Product Information

PENNSYLVANIA "Special Hazardous Substance": Chromium; Chromium compounds, hexavalent. Chemical(s) known to the State of California to cause cancer: Chromium (hexavalent compounds)

B: Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS #	CA	FL	MA	MN	NJ	PA
Aluminum	7429-90-5	Yes	No	Yes	Yes	Yes	Yes
Magnesium	7439-95-4	Yes	No	Yes	No	Yes	Yes
Manganese	7439-96-5	Yes	No	Yes	Yes	Yes	Yes
Iron	7439-89-6	Yes	No	No	No	No	No
Silicon	7440-21-3	No	No	Yes	Yes	Yes	Yes
Chromium	7440-47-3	Yes	No	Yes	Yes	Yes	Yes

Other Regulations

A: General Product Information

Material meets the criteria for inclusion in WHMIS Hazard Class D2A.

B: Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Aluminum	7429-90-5	1 % (English Item 47, French Item 197)
Manganese	7439-96-5	1 % (English Item 974, French Item 1077)
Chromium	7440-47-3	0.1 % (English Item 399, French Item 561)

C: Component Analysis - Inventory

Component	CAS #	TSCA	DSL	EINECS	AUST.	MITI
Aluminum	7429-90-5	Yes	Yes	Yes	Yes	No
Magnesium	7439-95-4	Yes	Yes	Yes	Yes	No
Manganese	7439-96-5	Yes	Yes	Yes	Yes	No
Iron	7439-89-6	Yes	Yes	Yes	Yes	No
Silicon	7440-21-3	Yes	Yes	Yes	Yes	No
Chromium	7440-47-3	Yes	Yes	Yes	Yes	No

MITI Inventory: Pure metals are not specifically listed by CAS or MITI number on the MITI Inventory. However, the class of compounds for each of these metals is listed.

*** Section 16 - Other Information ***

MSDS History

Original: August 19, 2005 MSDS Status 08/19/05: New MSDS Prepared By Hazardous Materials Control Committee Preparer: Jon N. Peace, 412-553-2293 MSDS System Number

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Other Information

* Aluminum Association's Bulletin F-1, "Guidelines for Handling Aluminum Fines Generated During Various Aluminum Fabricating Operations." The Aluminum Association, 900 19th Street, N.W., Washington, DC 20006.
* Aluminum Association, "Guidelines for Handling Molten Aluminum, The Aluminum Association, 900 19th Street, N.W., Washington, DC 20006.

* NFPA 65, Standard for Processing and Finishing of Aluminum (NFPA phone: 800-344-3555)

* NFPA 651, Standard for Manufacture of Aluminum and Magnesium Powder

* NFPA 70, Standard for National Electrical Code (Electrical Equipment, Grounding and Bonding)

* NFPA 77, Standard for Static Electricity

* <u>Guide to Occupational Exposure Values-2005</u>, Compiled by the American Conference of Governmental Industrial Hygienists (ACGIH).

* <u>Documentation of the Threshold Limit Values and Biological Exposure Indices</u>, Sixth Edition, 1991, Compiled by the American Conference of Governmental Industrial Hygienists, Inc. (ACGIH).

* NIOSH Pocket Guide to Chemical Hazards, U.S. Department of Health and Human Services, June 1994.

* Patty's Industrial Hygiene and Toxicology: Volume II: Toxicology, 4th ed., 1994, Patty, F. A.; edited by Clayton,

G. D. and Clayton, F. E.: New York: John Wiley & Sons, Inc.

* Integrated Index(R), MICROMEDEX, Inc., 2005

Key-Legend:

ACGIH	American Conference of Governmental Industrial Hygienists
AICS	Australian Inventory of Chemical Substances
CAS	Chemical Abstract Service
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
CFR	Code of Federal Regulations
CPR	Cardio-pulmonary Resuscitation
DOT	Department of Transportation
DSL	Domestic Substances List (Canada)
EC	Effective Concentration
ED	Effective Dose
EINECS	European Inventory of Existing Commercial Chemical Substances
EPA	Environmental Protection Act
IARC	International Agency for Research on Cancer
LC ₅₀	Lethal concentration (50 percent kill)
LCLo	Lowest published lethal concentration
LD ₅₀	Lethal dose (50 percent kill)
LD _{Lo}	Lowest published lethal dose
LFL	Lower Flammable Limit
MITI	Ministry of International Trade & Industry
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OEL	Occupational Exposure Limit
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
PIN	Product Identification Number
PSN	Proper Shipping Name
RCRA	Resource Conservation and Recovery Act
SARA	Superfund Amendments and Reauthorization Act
STEL	Short Term Exposure Limit
TCLP	Toxic Chemicals Leachate Program
TDG	Transportation of Dangerous Goods
TLV	Threshold Limit Value
TSCA	Toxic Substance Control Act
TWA	Time Weighted Average
UFL	Upper Flammable Limit
WHMIS	Workplace Hazardous Materials Information System

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atm cm g, gm in kg lb m mg ml, ML mm mppcf n.o.s. ppb ppm psia	atmosphere centimeter gram inch kilogram pound meter milligram millifter millimeter million particles per cubic foot not otherwise specified parts per billion parts per million pounds per square inch absolute micron
psia	
u	micron
ug	microgram

INFORMATION HEREIN IS GIVEN IN GOOD FAITH AS AUTHORITATIVE AND VALID; HOWEVER, NO WARRANTY, EXPRESS OR IMPLIED, CAN BE MADE.

This is the end of MSDS # 1352

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<u>Hazards</u> : Small chips, fine turnings and dust may ignite readily. Explosion potential may be present when: (1) dusts or fines are dispersed in the air, (2) fines, dust or molten aluminum are in contact with certain metal oxides, i.e., rust or (3) chips, fines, dust or molten aluminum are in contact with water or moisture. <u>Potential health effects from dusts generated during cutting, grinding or polishing:</u>
Chronic overexposures to manganese dust can cause central nervous system damage,
scarring of the lungs and reproductive harm in males. Chronic overexposure to silicon dust can cause chronic bronchitis.
Additional potential health effects from welding, burning or melting:
Overexposure to fumes (fine dusts) of magnesium oxide and manganese oxide may cause metal fume fever by inhalation.
Overexposure by inhalation to dust or fume (fine dusts) containing hexavalent chromium compounds may cause nasal and/or lung cancer.
Chronic overexposure to iron oxide dust or fume may cause benign lung disease (siderosis).
Heating or burning of coatings can generate hydrogen chloride or hydrogen fluoride. Hydrogen chloride and hydrogen fluoride can cause irritation of the eyes, skin and upper respiratory tract. Overexposures can result in fluid in the lungs. Effects from hydrogen fluoride can be delayed up to 24 hours.
WARNING: Chromium (Hexavalent compounds) are chemicals known to the state of California to cause cancer.
Precautions: Use with adequate explosion-proof ventilation. Avoid generating dust.
Wear appropriate eye and skin protection to prevent any injury. Wear appropriate respiratory protection (N95, acid gas if hydrogen chloride or hydrogen fluoride is generated) if concentrations exceed the permissible limits.
First aid (dust from processing): EYES: Flush eyes with plenty of water or saline for at least 15 minutes. Consult a physician. SKIN: Wash with soap and water for at least 15 minutes. Consult a physician if irritation persists. INHALATION: Remove to fresh air. If unconscious or severely injured, check for clear airway, breathing, and presence of pulse. Provide CPR if there is no pulse or respiration. Consult a physician.
See Alcoa Material Safety Data Sheet No. 1352 for more information about use and disposal.
Emergency Phone: (412) 553-4001.
INGREDIENTS: CAS NUMBERS: INGREDIENTS: CAS NUMBERS: Aluminum (7429-90-5) Silicon (7440-21-3) Magnesium (7439-95-4) Chromium (7440-47-3) Manganese (7439-96-5) Coatings* Iron (7439-89-6)
* Include vinyl, epoxy, polyester, siliconized polyester, acrylic, fluorocarbons, polyurethane, petrolatum, chromium conversion and titanium conversion.
Alcoa Inc. 201 Isabella Street, Pittsburgh, PA 15212-5858 USA
8/05 1352



The Innovative Leader in Corrugated Plastic

Material Safety Data Sheet

4501 Spring Valley Road Dallas, TX 75244 800-666-2241 Fax: 214-392-2242

IMPORTANT NOTE:

This material safety data sheet (MSDS) conforms to the U.S. Department of Labor Occupational Safety and Health Administration requirements in 29 CFR 1910.1200 and is an integral part of any "**RIGHT TO KNOW**" program. This information should be read by the customer and made available to anyone who has reason to use or to come in contact with this product.

Section 1 A – Product Identification – CoroplastTM

Product Name: **COROPLASTTM CORRUGATED SHEETING** Chemical Name(s) and/or synonym(s): **POLYPROPYLENE COPOLYMER** Chemical Family: **PROPRIETARY FORMULA**

Section 2 A – Hazardous Components – Coroplast TM						
Chemical Name(s):	C.A.S.#	%	TLV	PEL		

IMPORTANT NOTE:

Pigments, additives and stabilizers are fully encapsulated in resin and are not expected to cause any hazardous conditions when processed in accordance with good manufacturing practices.

Any substance listed in Section 2 A are those identified as being present at a concentration of 1.0% or greater, or 0.1% or greater if the substance is on the list of potential carcinogens cited in the **OSHA HAZARD COMMUNICATION STANDARD** or by the respective manufacturer. Where a proprietary ingredient shows, the identity of this substance may be made available as provided in 29 CFR 1910.1200.

Section 3 A – Physical Data – CoroplastTM

Specific Gravity (H²O-1.0): .90 - .96 Physical Form: Opaque, Fluted Sheets Solubility In Water: Essentially insoluble in water

Section 1 B – Product Identification – Anti-Static

Product Name: COROPLASTTM ANTI-STATIC CORRUGATED SHEETING Chemical Name(s) and/or synonym(s): ANTI-STATIC POLYPROPYLENE COPOLYMER Chemical Family: PROPRIETARY FORMULA

Section 2 B – Hazardous Components – Anti-Static				
Chemical Name(s):	C.A.S.#	%	TLV	PEL

IMPORTANT NOTE:

Pigments, additives and stabilizers are fully encapsulated in resin and are not expected to cause any hazardous conditions when processed in accordance with good manufacturing practices.

Any substance listed in Section 2 B are those identified as being present at a concentration of 1.0% or greater, or 0.1% or greater if the substance is on the list of potential carcinogens cited in the **OSHA HAZARD COMMUNICATION STANDARD** or by the respective manufacturer. Where a proprietary ingredient shows, the identity of this substance may be made available as provided in 29 CFR 1910.1200.

Section 3 B – Physical Data – Anti-Static

Specific Gravity (H²O-1.0): .90 - .95 Physical Form: Opaque, Fluted Sheets Solubility In Water: Essentially insoluble in water





Section 1 C – Product Identification – Conductive

Product Name: COROPLASTTM COROGUARD CORRUGATED SHEETING Chemical Name(s) and/or synonym(s): COMPOUNDED POLYPROPYLENE COPOLYMER Chemical Family: PROPRIETARY FORMULA

Section 2 C – Hazardous Components – Conductive			
Chemical Name(s):	C.A.S.#	% TLV	PEL
CARBON BLACK	1333-86-4	3.5 MG/M(3)	3.5MG/M(3)

IMPORTANT NOTE:

Pigments, additives and stabilizers are fully encapsulated in resin and are not expected to cause any hazardous conditions when processed in accordance with good manufacturing practices.

Any substance listed in Section 2 C are those identified as being present at a concentration of 1.0% or greater, or 0.1% or greater if the substance is on the list of potential carcinogens cited in the **OSHA HAZARD COMMUNICATION STANDARD** or by the respective manufacturer. Where a proprietary ingredient shows, the identity of this substance may be made available as provided in 29 CFR 1910.1200.

Section 3 C – Physical Data – Conductive

Specific Gravity (H²O-1.0): .90 - .95 Physical Form: Opaque, Fluted Sheets Solubility In Water: Essentially insoluble in water

Section 1 D – Product Identification –Firewall F.R.B.

Product Name: COROPLASTTM FIREWALL F.R.B. CORRUGATED SHEETING Chemical Name(s) and/or synonym(s): FLAME RETARDANT POLYPROPYLENE COPOLYMER Chemical Family: PROPRIETARY FORMULA

Section 2 D – Hazardous Components – Firewall F.R.B.		
Chemical Name(s):	C.A.S.#	% TLV
ANTIMONY COMPOUNDS 7789-61-9		0.5 MG/M3

IMPORTANT NOTE:

Pigments, additives and stabilizers are fully encapsulated in resin and are not expected to cause any hazardous conditions when processed in accordance with good manufacturing practices.

Any substance listed in Section 2 D are those identified as being present at a concentration of 1.0% or greater, or 0.1% or greater if the substance is on the list of potential carcinogens cited in the **OSHA HAZARD COMMUNICATION STANDARD** or by the respective manufacturer. Where a proprietary ingredient shows, the identity of this substance may be made available as provided in 29 CFR 1910.1200.

Section 3 D – Physical Data – Firewall F.R.B.

Specific Gravity (H²O-1.0): 1.1 6 1.3 Physical Form: Opaque, Fluted Sheets Solubility In Water: Essentially insoluble in water

Section 4 – Fire and Explosion Data

Fire Extinguishing Media: Carbon Dioxide, Foam, Dry Chemical, Water Spray. Special Fire Fighting Procedures: Recommend NIOSH approved self contained breathing apparatus. Unusual Fire and Explosion Hazards: Decomposition and combustion products may be hazardous.





Section 5 – Health Hazard Data

Effects of Acute Overexposure: None Expected.

Emergency First Aid Procedures: If burned by molten material, cool as quickly as possible with water and see a physician for removal of adhering material and treatment of burn

Smoke or Dust Inhalation: Remove to fresh air and consult a physician.

Section 6 – Reactivity Data

Stability: Stable material.

Conditions to Avoid: None known.

Incompatibility (Material to avoid contact with): None known.

Hazardous Decomposition By-Products: Thermal decomposition and burning may produce Carbon Monoxide, Carbon Dioxide, and Hydrogen Bromide.

Hazardous Polymerization: Will not occur.

Section 7 – Spill or Leak Procedures

Steps To Be Taken In Case Material Is Released Or Spilled: Sweep up and return to container or discard if contaminated. **Waste Disposal Method:** Solid waste disposal in accordance with Federal, State, and Local Regulations.

Section 8 – Special Protection Information

Respiratory Protection: Particulate Mask. If dusting occurs, use chemical respirator.

Ventilation: Local exhaust, good building ventilation.

Special Ventilation Requirements: None, however dust creation should be minimized.

Hand/Skin Protection: Cloth gloves to prevent cuts and scrapes from edges.

Eye Protection: Safety glasses or chemical goggles.

Other Protective Equipment: None needed.

Section 9 – Special Precautions or Comments

Precautions to Take In Handling and Storage: None. Normal bulk storage and handling of plastic. Do not expose materials to excessive heat, cold, or moisture.

Shipping Designation: Plastic sheets, flat.

D.O.T. Class/Number Required: Not regulated.

IMPORTANT NOTE:

This Material Safety Data Sheet supersedes all previous issues. Information and recommendations contained herein are based on sources considered to be dependable, and is accurate and reliable to the best of our knowledge. Since; however, safety data and standards, as well as government and state regulations are subject to change, and the conditions of handling and use, misuse are beyond our control, no guarantee or warranty of any kind, expressed or implied, is made.

If there are any questions concerning this Material Safety Data Sheet, please contact:

COROPLAST, INC. 800-666-2241 OR 972-392-2241 in Dallas or 800-361-5150 OR 450-378-3995 in Canada





MATERIAL SAFETY DATA SHEET

Prepared in accordance with ISO 11014-1/ ANSI standard

Z400.1-2004

Revision Date: 4/12/2013 **MSDS No.: ND4208**

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: VT802

Synonyms: LP-6225

Use of the Substance/Preparation: Adhesive

Supplier:

ND Industries, Inc. 1893 Barrett Road Troy, Michigan 48084 Tel: (248) 288-0000 Fax: 248) 288-0022 Website: www.ndindustries.com E-mail: info@ndindustries.com

Emergency Telephone Number: 24 hr. EMERGENCY CHEMTREC 1-800-424-9300 24 hr. CHEMTREC INTERNATIONAL +1-703-527-3887

2. HAZARDS IDENTIFICATION		
EMERGENCY OVERVIEW- CAUTION:	Amber / Brown Liquid. Can cause irritation to skin, eyes and respiratory system. Can cause skin sensitization. Avoid contact with skin. Avoid breathing vapors. Do not spray or aerosolize materials.	
Principle Routes of Exposure:	Dermal, Inhalation, ingestion	
	-	
POTENTIAL HEALTH EFFECTS:		
Eye Contact:	May cause moderate eye irritation.	
Skin Contact:	Prolonged contact with skin may cause irritation or staining of skin.	
Inhalation:	Inhalation of vapors can cause respiratory irritation and sanitization.	
Ingestion:	Not expected to be a route of exposure. If ingested seek medical attention.	
Carcinogenic Effects:	Not established for product itself.	
Target Organ Effects:	Not established for product itself.	
Medical Conditions Aggravated by Exposure:	May aggravate pre-existing skin and respiratory conditions	
Potential Environmental Effects:	Not established for product itself.	

Product Name: VT 802 Adhesive

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	EINECS Number	Weight %	EU Classification
Polymeric MDI	9016-87-9 / 101-68-8	202-966-0	50-60	Carc. Cat. 3; R40 Xn; R20-48/20 Xi; R36/37/38 R42/43
Acrol Polyol	NA	NA	15-20	Not Classified
Polyol	NA	NA	5-10	Not Classified
Saturated Copolyester	NA	NA	5-10	Not Classified
Methyl Ester Oils	67784-80-9	267-055-2	<5	Not Classified
Diisodecyl phthalate	68515-49-1	271-091-4	< 3	Xi: R36/37/38
Inhibitor	Mixture	NA	<1	F: R10 Xi: R36/37/38

4. FIRST AID MEASURES

Skin Contact:	Immediately wash affected are with soap and water. Remove
	contaminated clothing and wash before re-use. Seek medical
	attention id irritation persists.
Eye Contact:	Immediately flush eyes with water for at least 15 minutes. Seek
	medical attention.
Inhalation:	Move person to fresh air. If not breathing give artificial respiration.
	If breathing is difficult, oxygen should be administered by qualified
	personnel. Seek medical attention.
Ingestion:	If swallowed seek medical attention. Do not induce vomiting unless
	directed to do so by medical personnel.
Notes to Physician:	Maintain adequate ventilation and oxygenation of patient. May cause
	respiratory sensitization r asthma-like symptoms.

5. FIRE AND IGNITION INFORMATION

Flash Point Explosion Limits in Air – Upper (%): Explosion Limits in Air – Lower (%): OSHA Flammability Classification: Auto-ignition Temperature: Extinguishing Media:	>200°F Not established for product itself. Not established for product itself. Combustible Not established for product itself. Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Do not use direct water stream. May spread fire.
Special Protective Equipment for	
Firefighters:	Fire fighters should wear appropriate protective equipment including self-contained breathing apparatus with full face piece, operated in positive pressure mode.
Specific Hazards:	Not established for product itself.
Hazardous Decomposition and/or Combustion Products:	During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen cyanide. Carbon monoxide. Carbon Dioxide.
Risk of Dust Explosion:	Not established for product itself.

ND Industries, Inc. Product Code: VT 802

6. ACCI	DENTAL RELEASE MEASURES
Personal Precautions:	Only trained personnel should clean a chemical spill. Avoid contact with skin and eyes. Wear appropriate personal protective
Methods for Cleaning Up:	equipment. Work in a well-ventilated area. Avoid breathing vapor Evacuate non-emergency personnel. Isolate the area and prevent access. Ensure adequate ventilation. Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Transfer to a waste container. Keep the material damp and exposed to the air in a secure area (CO2-formation!) until completely solidified. The waste can then be disposed of on an approved landfill or a special refuse dump. Ensure adequate ventilation. In the event of a large spill, treat spill area with decontamination solution. Preparation of decontamination solution: Prepare a mixture of 0.2 - 0.5% liquid detergent and 3 - 8% concentrated ammonium hydroxide in water (5 - 10% sodium carbonate may be substituted for the ammonium hydroxide).
Environmental Precautions:	See Section 7 for information on safe handling.See Section 8 for information on personal protection equipment.See Section 13 for disposal information.Do not allow spilled product into soil, sewers, drains, rivers or other watercourses.
7.	HANDLING AND STORAGE
Handling:	Avoid skin and eye contact. Wear appropriate personal protective equipment. Avoid breathing vapors. Work in a well-ventilated area. Do not ingest. Safety showers and eyewash stations should be available for use in the immediate work area. Wash hands after using this product, and before eating, drinking smoking or using the lavatory.
Storage:	Store in a cool, dry location. Do not store at temperature above 85°F. Keep container closed when not in use. Unopened pails and drums have a self-life of 3 months from date of shipment. Keep away from heat, sparks, open flame, and other ignition sources. Do not reuse empty container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMITS

PEL: Permissible Exposure Limit

Exposure Limits for the Product itself have not been established.

Exposure limits for those components with limits or have constituents with limits are stated below.

Diisodecyl Phthalate, CAS RN:	US OSHA – PEL: 5 mg/m ³ * (* based on similar phthalate esters)	
68515-49-1	US ACGIH – TLV: 5 mg/m ³ * (* based on similar phthalate esters)	
4,4 – Methylenediphenyl	US OSHA – Ceiling: 0.02 ppm	
diisocyanate, CAS RN: 101-68-8	US ACGIH – TLV: 0.005 ppm TWA	
<u>Ceiling:</u>	Absolute exposure limit that should not be exceeded at any time	

An airborne concentration in which nearly all workers may be

	ND Industries, Inc.	Page 4 of 7
Product Name: VT 802 Adhesive	Product Code: VT 802	Revision Date: 5/7/2013
	repeatedly exposed without adverse health OSHA	effects. Establish by US
STEL: Short Term Exposure Limit	One time exposure for a duration of 15 minute	es, that cannot be
	repeated more than 4 times per day	
<u>TLV: Threshold Limit Value</u>	An airborne concentration in which nearly all repeatedly exposed without adverse health US ACGIH	
TWA: Time Weighted Average	Average exposure on the basis of a 8h/day, 40	
<u>US ACGIH:</u>	United States American Conference of Govern	nmental Industrial
	Hygienists	
US OSHA:	United States Occupational Safety and Health	Administration
ENGINEERING CONTROLS	Use only with adequate ventilation. Ventilation maintain the ambient workplace atmosphere b limit(s) stated above. The use of both general ventilation is recommended to control airborn vapor, or spray. Do not use in a confined area air movement.	elow the exposure dilution and local exhaust e exposures to mist,
PERSONAL PROTECTIVE EQUIPMI	ENT	
Respiratory Protection:	When atmospheric levels may exceed the exp NIOSH approved air-purifying respirator. Use been selected by an industrial hygienist or oth person for the specific work conditions. If res requires compliance with its respirator progra atmospheric levels may exceed the level for w respirator is effective, use positive-pressure ai (air-line or self-contained breathing apparatus	e a respirator that has ter technically qualified spirators are used, OSHA m. For situations where which an air-purifying ir-supplying respiratory
Hand Protection:	Use gloves chemically resistant to this materia and/or protective clothing to prevent skin com of an exposure assessment.	al. Select and use gloves
Eye Protection:	Wear safety glasses with side shields. Chemic face shield should be used if splash hazard ex- should be located in the immediate work area.	ists. Eyewash fountain
Skin and Body Protection:	Wear chemical resistant clothing suitable to the gloves and/or protective clothing to prevent sl results of an exposure assessment.	he job. Select and use
Other:	NA	

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Amber / Brown
Odor:	Characteristic
рН	Not established for product itself.
Vapor Pressure:	Not established for product itself.
Boiling Point/Range:	Not established for product itself.
Melting Point/Range:	Not established for product itself.
Water Solubility:	Insoluble
Density:	1.108 (9.24 lb/gal)
Specific Gravity:	Not established for product itself.
% Volatile (by Volume):	Not established for product itself.
Evaporation Rate:	Not established for product itself.
Viscosity:	8,000 cps @ 75°F

10. STABILITY AND REACTIVITY

Stability: Hazardous Polymerization: Mechanical Sensitivity (shock): Conditions to Avoid:	 Stable under recommended storage conditions. See section 7. May occur. NA Avoid temperatures above 85°F. Elevated temperatures accelerate reaction times. Avoid contact with Acids, Alcohols, Amines, Water, Ammonia, Basses. Avoid Moisture
Hazardous Decomposition and/or	
Combustion Products:	During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen cyanide. Carbon monoxide. Carbon Dioxide.
Static Discharge Effects:	NA

11. TOXICOLOGICAL INFORMATION

Toxicological data has not been established for the product itself.

Components with established toxicological data are given below

ACUTE TOXICITY

Oral LD50:	4,4 – Methylenediphenyl diisocyanate - > 10,000 mg/kg (rat)
Inhalation LC50:	4,4 – Methylenediphenyl diisocyanate – Aerosol, 490 mg/m ³ (rat)
Dermal LC50:	4,4 – Methylenediphenyl diisocyanate - > 2,000 mg/kg (rabbit)
Eye Irritation:	No data available at this time
Skin Irritation:	4, 4 – Methylenediphenyl diisocyanate – may cause allergic skin reaction.

CHRONIC TOXICITY

Carcinogenic Effects:	4,4 – Methylenediphenyl diisocyanate – Lung tumors have been observed in laboratory animals exposed to aerosol droplets (6 mg/m ³) for their lifetime. Current exposure guidelines protect against these effects for MDI
Mutagenic Effects:	4,4 – Methylenediphenyl diisocyanate – Genetic toxicity data on MDI are inconclusive,
Reproductive Toxicity:	4,4 – Methylenediphenyl diisocyanate – in lab animals MDI did not cause birth defects
Sensitizing Effects:	May cause allergic respiratory response.
Synergistic Materials:	No data available at this time

12. ECOLOGICAL INFORMATION

Information given is based on data on the components and the toxicology of similar products.

Aquatic Toxicity: No data available on the product itself.

EVIRONMENTAL FATE

Mobility:

In the aquatic and terrestrial environment, movement is expected to be

13. DISPOSAL CONSIDERATIONS

Disclaimer: Information in this section pertains to the product as shipped in its intended composition as described in Section 2 of this MSDS. Contamination or processing may change waste characteristics and requirements. Regulations may also apply to empty containers, liners or rinsate. State/provincial and local regulations may be different from federal regulations.

RCRA Classification (40 CFR 261): Dispose of in accordance with all applicable local, state, and federal regulations.

Unused and Uncontaminated Product: Dispose of in accordance with all applicable local, state, and federal regulations.

14. TRANSPORTATION INFORMATION

DOT:

Non-Bulk: Single containers less than 5,000 lbs. are not regulated.

Bulk: Single containers with \geq 5,000 lbs. are considered Environmentally Hazardous Substance

UN/NA Number: NA3082 Proper Shipping name: Environmentally Hazardous Substance, liquids, n.o.s. (MDI) Hazard Class: 9 Packing Group: III

15. REGULATORY INFORMATION

Hazard Classification United States – OSHA (29 CFR 1910.1200): Hazardous

International Inventories

All components of this product are listed on or exempt from the following inventories:

- Yes Australian Inventory of Chemical Substances (AICS)
- Yes Domestic Substances List (DSL)
- Yes Chinese Inventory
- Yes European Inventory of Existing Commercial Substances (EINECS)
- Yes Japanese Existing and New Chemical Substances (ENCS)
- Yes Korean Existing Chemicals List (KECL)
- Yes New Zealand Hazardous Substances and New Organisms Act (HSNO)
- Yes Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- Yes United States Toxic Substances Control Act (TSCA) Inventory

U.S. Federal Regulations

TSCA 12(b) Export Notification: None

Clean Air Act amendments of 1990 (CAA, Section 11240: CFR 82): None

Clean Water Act (CWA, 40 CFR 116): None

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA, 40 CFR 302): No

Superfund Amendments and Reauthorization Act, Title III (SARA):

SARA Section 302 (40 CFR 355) Extremely Hazardous Substances: No

SARA Section 311/312 (40 CFR 370) Hazard Category: Acute Health Hazard

SARA Section 313 (40 CFR 372) Toxics Release Inventory: Yes

Component	CAS #	Amount
4,4 – Methylenediphenyl diisocyanate	9016-87-9 / 101-68-8	50-60%

U.S. State Regulations

California Proposition 65: This product contains or may contain chemicals known to the State of California to cause cancer or reproductive effects.

16. OTHER INFORMATION

HMIS Rating

 HMIS Index: *- chronic, 0 – Minimal, 1 – slight, 2- moderate, 3 – serious, 4 – severe

 Health:
 *2

 Flammability:
 1

 Physical Hazard:
 1

Additional Contacts:

Prepared by:	ND Industries, Inc Safety, Health and Environmental Affaires
Revision Date:	4/12/2013
Previous Revision Date:	N/A
Reasons for Revision:	Creation of MSDS

Disclaimer:

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