

### Nudo AlumaCorr™ Sign Panel

Nudo AlumaCorr™ is a double sided aluminum clad sign panel with a corrugated plastic core. This panel is lightweight, easy to install, will not rot or corrode. Our professionally crafted product is made of a corrugated/fluted polypropylene core with a laminated .013 aluminum surface on both sides. These panels offer a flat, smooth surface that accept most digital inks, paints and vinyl graphics.

AlumaCorr Product Description (Table 1):

Part Number Identifier	.013 Aluminum Faced	Thickness	Sheet Sizes*			Colors
			4x8	4x10	4x12	
SNIC200-[8,10]-D-PF2-[color]	2-sided	.200 (5mm)	X	X		White Black Almond Red Yellow Green
SNIC400-[8,10]-D-PF2-[color]	2-sided	.400 (10mm)	X	X		
SNIC[200,400]-[8,10,12]-D-PF2- [white only]	2-sided	.200 (5mm) .400 (10mm)			X	White

\*Oversized panels available in 5'x8', 5'x10' white only

<p><b>SPECIFICATIONS:</b> The AlumaCorr panels are manufactured with state-of-the-art laminating equipment and adhesives.</p> <p><b>COMPOSITION:</b></p> <ol style="list-style-type: none"> <li>1. Aluminum overlay (top)</li> <li>2. Fluted Polypropylene Core</li> <li>3. Aluminum overlay (bottom)</li> </ol> <p><b>FINISHED PANEL QUALITY:</b></p> <ol style="list-style-type: none"> <li>1. The front and backside shall be smooth. Physical properties shall be set forth in Table 1.</li> <li>2. Product quality standards and tolerance for panel weight and thickness shall be set for in Nudo Product, Inc. Quality Control Procedures/Standards which are available upon request.</li> <li>3. Dimensions shall be specified on purchased order, subject to the following tolerances: Width: ±1/8" (3.2mm) Length: ±1/8" (3.2 mm) Squareness: not more than 1/8" (3.2 mm) out of square.</li> <li>4. Panels shall be installed in accordance with the manufacturer's guidelines as set forth in the installation guide.</li> </ol>	<p><b>PRINTING PREPARATION:</b> AlumaCorr panels should be conditions prior to painting with a multi-solvent cleaner (Gon, Wax and grease remover, Pre-Kleeno, Prep-Sol). Wipe with cleaner, then wipe dry. Use only quality sign paint, such as lettering enamel or Bulletin paint. Always test panels prior to producing a finished product. No preparations are needed when applying vinyl letters or graphics other than wiping the panels clean. Never use Lacquer Thinner as a cleaning agent.</p> <p><b>FABRICATING RECOMMENDATIONS:</b> <b>Note:</b> Protect your eyes with goggles; cover your nose and mouth with a filter mask when cutting AlumaCorr panels. When cutting AlumaCorr, position the panel so that the saw blade enters the painted side first, to avoid damaging face of panel. <b>Hand Fabricating:</b> Drilling – high speed drill bit (60° cutting angle, with 12° - 15° clearance) or hole saw. <b>Cutting:</b> 72-tooth circular saw with reinforced carborundum or carbide-tipped blade. <b>STORAGE:</b> AlumaCorr should be stored horizontally indoors on a contiguous flat surface. Protective film should remain on the panel until installation. Panels should never be stored on the floor or an outside wall. Optimum storage conditions are 60°F (16°C) to 75°F (24°C) and 35% to 55% relative humidity.</p>
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