Nudo AlumaCorr™ is a double sided aluminum clad sign panel with a corrugated plastic core. This panel is lightweight, easy to install, will not rot or corrode. Our professionally crafted product is made of a corrugated/fluted polypropylene core with a laminated .013 aluminum surface on both sides. These panels offer a flat, smooth surface that accept most digital inks, paints and vinyl graphics.

**AlumaCorr Product Description (Table 1):**

<table>
<thead>
<tr>
<th>Part Number Identifier</th>
<th>Thickness</th>
<th>Sheet Sizes*</th>
<th>Colors</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>4x8</td>
<td>4x10</td>
</tr>
<tr>
<td>SNIC200-[8,10]-D-PF2- [color]</td>
<td>2-sided</td>
<td>.200 (5mm)</td>
<td>X</td>
</tr>
<tr>
<td>SNIC400-[8,10]-D-PF2- [color]</td>
<td>2-sided</td>
<td>.400 (10mm)</td>
<td>X</td>
</tr>
<tr>
<td>SNIC[200,400]-[8,10,12]-D-PF2- [white only]</td>
<td>2-sided</td>
<td>.200 (5mm)</td>
<td>.400 (10mm)</td>
</tr>
</tbody>
</table>

*Oversized panels available in 5'x8', 5'x10' white only

**SPECIFICATIONS:** The AlumaCorr panels are manufactured with state-of-the-art laminating equipment and adhesives.

**COMPOSITION:**
1. Aluminum overlay (top)
2. Fluted Polypropylene Core
3. Aluminum overlay (bottom)

**FINISHED PANEL QUALITY:**
1. The front and backside shall be smooth. Physical properties shall be set forth in Table 1.
2. Product quality standards and tolerance for panel weight and thickness shall be set for in Nudo Product, Inc. Quality Control Procedures/Standards which are available upon request.
3. Dimensions shall be specified on purchased order, subject to the following tolerances:
   - Width: ±1/8" (3.2mm)
   - Length: ±1/8" (3.2 mm)
   - Squareness: not more than 1/8" (3.2 mm) out of square.
4. Panels shall be installed in accordance with the manufacturer’s guidelines as set forth in the installation guide.

**PRINTING PREPARATION:**
AlumaCorr panels should be conditioned prior to painting with a multi-solvent cleaner (Gon, Wax and grease remover, Prep-Kleeno, Prep-Sol). Wipe with cleaner, then wipe dry. Use only quality sign paint, such as lettering enamel or Bulletin paint. Always test panels prior to producing a finished product. No preparations are needed when applying vinyl letters or graphics other than wiping the panels clean. Never use Lacquer Thinner as a cleaning agent.

**FABRICATING RECOMMENDATIONS:**
Note: Protect your eyes with goggles; cover your nose and mouth with a filter mask when cutting AlumaCorr panels. When cutting AlumaCorr, position the panel so that the saw blade enters the painted side first, to avoid damaging face of panel.

**Hand Fabricating:** Drilling – high speed drill bit (60° cutting angle, with 12° - 15° clearance) or hole saw.

**Cutting:** 72-tooth circular saw with reinforced carborundum or carbide-tipped blade.

**STORAGE:**
AlumaCorr should be stored horizontally indoors on a contiguous flat surface. Protective film should remain on the panel until installation. Panels should never be stored on the floor or an outside wall. Optimum storage conditions are 60°F (16°C) to 75°F (24°C) and 35% to 55% relative humidity.

We believe all information given is accurate. It is offered in good faith, but without guarantee. Since conditions of use are beyond our control, the user assumes all risks. Nothing herein shall be construed as a recommendation for use that infringes on valid patent or as extending a license under valid permit.