

SECTION 09 7720 – FIBERSCORE FIBERGLASS REINFORCED WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Prefinished polyester glass reinforced plastic sheets and adhered to unfinished [gypsum] [cementitious] [untreated plywood] wallboard.
 - 1. [Aluminum] [PVC] trim.
 - 2. [PVC Wall base.]
- B. Products Not Furnished or Installed under This Section:
 - 1. Gypsum [Cementitious] substrate board.
 - 2. Resilient Base.

1.2 RELATED SECTIONS

- A. Section [] – Gypsum [Cementitious] substrate board.
- B. Section [] - Wood [Metal] Stud Framing
- C. Section [] - Painting & Transparent Finishes.
- D. Section [] - Resilient Base.

1.3 REFERENCES

- A. American Society for Testing and Materials: Standard Specifications (ASTM)
 - 1. ASTM D 256 - Izod Impact Strengths (ft #/in)
 - 2. ASTM D 570 - Water Absorption (%)
 - 3. ASTM D 638 - Tensile Strengths (psi) & Tensile Modulus (psi)
 - 4. ASTM D 790 - Flexural Strengths (psi) & Flexural Modulus (psi)
 - 5. ASTM D 2583- Barcol Hardness
 - 6. ASTM D 5319 - Standard Specification for Glass-Fiber Reinforced Polyester Wall and Ceiling Panels.
 - 7. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

1.4 SUBMITTALS

- A. Product Data: Submit sufficient manufacturer's data to indicate compliance with these specifications, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.

- B. Shop Drawings: Submit elevations of each wall showing location of paneling and trim members with respect to all discontinuities in the wall elevation.
- C. Selection Samples: Submit manufacturer's standard color pattern selection samples representing manufacturer's full range of available colors and patterns.
- D. Samples for Verification: Submit appropriate section of panel for each finish selected indicating the color, texture, and pattern required.
 - 1. Submit complete with specified applied finish.
 - 2. For selected patterns show complete pattern repeat.
 - 3. Exposed Molding and Trim: Provide samples of each type, finish, and color.
- E. Manufacturers Material Safety Data Sheets (MSDS) for adhesives, sealants and other pertinent materials prior to their delivery to the site (available as downloads for most Nudo's products at <http://nudo.com/literature.php> or by contacting Nudo at info@nudo.com).

1.5 QUALITY ASSURANCE

- A. Conform to building code requirements for interior finish for smoke and flame spread requirements as tested in accordance with:
 - 1. ASTM E 84 (Method of test for surface burning characteristics of building Materials)
 - a. Wall Required Rating – Class [C].
- B. Sanitary Standards: System components and finishes to comply with:
 - 1. United States Department of Agriculture (USDA) requirements for food preparation facilities, incidental contact.
 - 2. Food and Drug Administration (FDA) 1999 Food Code 6-101.11.
 - 3. Canadian Food Inspection Agency (CFIA) requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials factory packaged on strong pallets.
- B. Store panels and trim lying flat, under cover and protected from the elements. Allow panels to acclimate to room temperature (70°) for 48 hours prior to installation.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Building are to be fully enclosed prior to installation with sufficient heat (range of 60° to 75°) and ventilation consistent with good working conditions for finish work
- B. During installation and for not less than 48 hours before, maintain an ambient temperature and relative humidity within limits required by type of adhesive used and recommendation of adhesive manufacturer.
 - 1. Provide ventilation to disperse fumes during application of adhesive as recommended by the adhesive manufacturer.

1.8 WARRANTY

- A. Furnish one year guarantee against defects in material and workmanship.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURER

- A. Nudo; 1500 Taylor Avenue, Springfield, IL 62703. (217) 528-8722 FAX (217) 528-5636
Email: info@nudo.com <http://www.nudo.com/>.
- B. Product:
FiberScore FRP with Sani-Coat

2.2 PANELS

- A. Fiberglass reinforced thermosetting polyester resin panel sheets complying with ASTM D 5319.
 - 1. Coating: Multi-layer print, primer and finish coats or applied over-layer.
 - 2. Dimensions:
 - a. Thickness – 0.090 “ (2.29mm) nominal
 - b. Width - 4'-0” (1.22m) nominal
 - c. Length – [10'-0” (3.0m)][8'-0” (2.4m)][As indicated on the drawings] nominal
 - 3. Tolerance:
 - a. Length and Width: +/-1/8 “ (3.175mm)
 - b. Square - Not to exceed 1/8 “ for 8 foot (2.4m) panels or 5/32 “ (3.96mm) for 10 foot (2.4m) panels
- B. Properties: Resistant to rot, corrosion, staining, denting, peeling, and splintering.
 - 1. Flexural Strength - 1.0×10^4 psi per ASTM D 790. (7.0 kilogram-force/square millimeter)
 - 2. Flexural Modulus - 3.1×10^5 psi per ASTM D 790. (217.9 kilogram-force/square millimeter)
 - 3. Tensile Strength - 7.0×10^3 psi per ASTM D 638. (4.9 kilogram-force/square millimeter)
 - 4. Tensile Modulus - 1.6×10^5 psi per ASTM D 638. (112.5 kilogram-force/square millimeter)
 - 5. Water Absorption - 0.72% per ASTM D 570.
 - 6. Barcol Hardness (scratch resistance) of 35 55 as per ASTM D 2583.
 - 7. Izod Impact Strength of 72 ft. lbs./in ASTM D 256
- C. Back Surface: Smooth. Imperfections which do not affect functional properties are not cause for rejection.
- D. Front Finish: [As Indicated on the Drawings] [In accordance with preapproved sample. Information available from the Architect's Office][_____ }
 - a. Color: [Specifier to choose.]
 - 1) FiberScore FRP with Sani-Coat FRP is available in the following colors:
 - a) 50-G44 White

- b. Fire Rating FiberScore FRP is available in Class C (III) Fire Rating.
- c. Size: [Specifier to choose, or as indicated on drawings.] standard sizes are;
 - 1) FiberScore FRP
 - a) 48" x 96" [1.2m x 2.4m] x .090" (3mm) nom.
 - b) 48" x 120" [1.2m x 3m] x .090" (3mm) nom.

2.3 ACCESSORIES

- A. Fasteners: Provide appropriate fasteners and accessories as required to properly complete installation
- B. Adhesive: Provide panel adhesive as recommended by panel manufacturer.
- C. Trim and Seam Treatment:
 - 1. Manufacturer: Acceptable to panel manufacturer.
 - 2. Manufacturer Designation: [Corner molding] [Division bar] [Cap] [Specify manufacturer designation].
Specifier Note: Retain one of three subparagraphs below to suit project requirements.
 - 3. Material and Color: Color matched acrylic latex caulk.
 - 4. Material and Color: [Aluminum moldings] [Specify color]
 - 5. Material and Color: [Standard PVC Moldings] [Specify color]

EXECUTION

2.4 PREPARATION

- A. Examine backup surfaces to determine that corners are plumb and straight, surfaces are smooth, uniform, clean and free from foreign matter, nails countersunk, joints and cracks filled flush and smooth with the adjoining surface.
 - 1. Verify that stud spacing does not exceed 24" (61cm) on-center.
- B. Repair defects prior to installation.
 - 1. Level wall surfaces to panel manufacturer's requirements. Remove protrusions and fill indentations.

2.5 INSTALLATION

- A. Comply with manufacturer's recommended procedures and installation sequence.
- B. Cut sheets to meet supports allowing 1/8" (3 mm) clearance for every 8 foot (2.4m) of panel.

1. Cut and drill with carbide tipped saw blades or drill bits, or cut with shears.
 2. Pre-drill fastener holes 1/8" (3mm) oversize with high speed drill bit.
 - a. Space at 8" (200mm) maximum on center at perimeter, approximately 1" from panel edge.
 - b. Space at in field in rows 16' (40.64cm) on center, with fasteners spaced at 12" (30.48 cm) maximum on center.
- C. Apply panels to board substrate, above base, vertically oriented with seams plumb and pattern aligned with adjoining panels.
1. Install panels with manufacturer's recommended gap for panel field and corner joints.
 - a. Adhesive trowel and application method to conform to adhesive manufacturer's recommendations.
 - b. Drive fasteners for snug fit. Do not over-tighten.
- D. Apply panel moldings to all panel edges using silicone sealant providing for required clearances.
1. All moldings must provide for a minimum 1/8 " (3mm) of panel expansion at joints and edges, to insure proper installation.
 2. Apply sealant to all moldings, channels and joints between the system and different materials to assure watertight installation.

2.6 CLEANING

- A. Remove excess sealant from panels and moldings. Wipe panel down using a damp cloth and mild soap solution or cleaner.
- B. Refer to manufacturer's specific cleaning recommendations Do not use abrasive cleaners.

END OF SECTION 09 7720